

## KERAMICKÁ TĚLÍSKA / CERAMIC CHIPS

| TYP<br>TYPE | TVAR<br>SHAPE                | TROJÚHELNÍK<br>TRIANGLE  | TROJÚHELNÍK ŠIKMÝ<br>REZ<br>ANGLE CUT                       | VÁLEC<br>CYLINDER                 | VÁLEC ŠIKMÝ ŘEZ<br>ANGLE CUT CYLINDER      | HVĚZDA 4<br>STAR  | HVĚZDA 3<br>TRISTAR          | HVĚZDA 4<br>ŠIKMÝ ŘEZ<br>ANGLE CUT TRISTAR | VÁLEC<br>DOUBLE ANGLE CUT<br>CYLINDER | ELIPSA<br>ELLIPSE                            | ELIPSA ŠIKMÝ ŘEZ<br>ANGLE CUT ELIPSE         | HROT<br>ARROW HEAD     | KULIČKA<br>BALL | KUŽEL<br>CONE | PYRAMIDA<br>PYRAMID |  |  |
|-------------|------------------------------|--|---|-----------------------------------|--|---|------------------------------|--|---------------------------------------|--|--|------------------------|-----------------|---------------|---------------------|--|--|
|             |                              | <b>G</b>   | <b>GP</b>   | <b>W</b>                          | <b>WP</b>                                  | <b>SC</b>   | <b>ST</b>                    | <b>STP</b>                                 | <b>WPP</b>                            | <b>E</b>                                     | <b>EP</b>                                    | <b>GS</b>              | <b>B</b>        | <b>KC</b>     | <b>TC</b>           |  |  |
| <b>AA</b>   | <b>BROUŠENÍ<br/>GRINDING</b> | 10×10;15×15;<br>20×20  | 10×10 15×15<br>20×20  |                                   |  |   |                              |  |                                       |  |  |                        |                 |               |                     |  |  |
| <b>A</b>    |                              | 3×3; 4×4;6×6; 8×8;<br>10×10; 12×12;<br>15×15; 20×20;<br>25×25; 30×30                           | 6×6; 8×8; 10×10;<br>12×12; 15×15;<br>20×20; 25×25;<br>30×30 | 4×10; 6×12; 8×10;<br>10×20; 15×20 | 6×12, 8×10; 10×20;<br>15×20                | 10×10; 20×10;<br>30×15; 30×30;<br>45×15                       | 15×7; 15×15;<br>30×15; 30×25 | 15×7; 15×15;<br>30×15; 30×25               | 10, 12, 15, 18, 15                    | 10×5×10;<br>15×7×15;<br>25×10×25             | 10×5×10;<br>15×7×15;<br>25×10×25             | 10×10; 15×10;<br>20×12 |                 | 15×15; 30×30  | 38×38               |  |  |
| <b>B</b>    |                              | 3×3; 4×4; 5×5;<br>6×6; 8×8; 10×10;<br>12×12; 15×15;<br>20×20; 25×25;<br>30×30; 35×35;<br>40×40 | 6×6; 8×8; 10×10;<br>12×12; 15×15;<br>20×20; 25×25;<br>30×30 | 4×10; 6×12; 8×10;<br>10×20; 15×20 | 3×15; 4×12; 6×12,<br>8×10; 10×20;<br>15×20 | 10×10; 20×10;<br>30×15; 30×30;<br>45×15                       | 15×7; 15×15;<br>30×15; 30×25 | 15×7; 15×15;<br>30×15; 30×25               | 10, 12, 15, 18, 15                    | 10×5×10;<br>10×5×12;<br>15×7×15;<br>25×10×25 | 10×5×10;<br>10×5×12;<br>15×7×15;<br>25×10×25 | 10×10; 15×10;<br>20×12 | 6; 8; 10        | 15×15; 30×30  | 38×38               |  |  |
| <b>BD</b>   |                              | 12×12; 15×15;<br>20×20; 25×25;<br>30×30; 40×40   | 12×12; 15×15;<br>20×20; 25×25;<br>30×30                     | 8×10; 10×20;                      | 8×10; 10×20;<br>15×20                      | 10×10; 20×10;<br>20×20; 45×15                                 | 15×7; 15×15;<br>30×15        | 15×7; 15×15;<br>30×15                      | 10, 12, 15, 18, 15                    | 10×5×10;<br>15×7×15;<br>25×10×25             | 10×5×10;<br>15×7×15;<br>25×10×25             | 10×10; 15×10;<br>20×12 |                 |               |                     |  |  |
| <b>BC</b>   |                              | 8×8; 10×10;<br>15×15; 20×20  | 8×8; 10×10;<br>15×15; 20×20                                 | 4×10; 6×12; 8×10;<br>10×20; 15×20 | 6×12, 8×10; 10×20                          | 10×10; 20×10;<br>20×20  | 15×7; 15×15                  | 15×7; 15×15                                | 10, 12, 15, 18, 15                    | 10×5×10;<br>15×7×15;<br>25×10×25             | 10×5×10;<br>15×7×15;<br>25×10×25             | 10×10; 15×10;<br>20×12 | 4; 6; 8         | 15×15         |                     |  |  |
| <b>C</b>    |                              | 3×3; 4×4;<br>6×6; 10×10; 12×12;<br>15×15;  | 6×6   |                                   | 3×15; 4×12; 6×12,<br>8×10                  |   | 15×7                         | 15×7                                       | 10, 12, 15, 18, 15                    | 10×5×10                                      | 10×5×10                                      |                        | 6; 8            |               |                     |  |  |
| <b>G</b>    |                              | 3×3; 4×4; 5×5;<br>6×6; 8×8; 10×10;<br>12×12; 15×15   | 6×6; 8×8; 10×10;<br>12×12; 15×15                            | 4×10; 6×12; 8×10;                 | 3×6; 4×6;4×12;<br>6×12, 8×10; 10×8         | 10×10; 20×10  | 15×7; 15×15;<br>30×15; 30×25 | 15×7; 15×15;<br>30×15; 30×25               | 10, 12, 15, 18, 15                    | 10×5×10;<br>15×7×15;<br>25×10×25             | 10×5×10;<br>15×7×15;<br>25×10×25             | 10×10; 15×10;<br>20×12 | 4; 6; 8; 10     |               |                     |  |  |
| <b>P</b>    |                              | <b>LEŠTĚNÍ<br/>POLISHING</b>   | 4×4; 6×6  | 4×4; 6×6                          | 3×10; 4×6; 4×10;<br>6×10;                  | 3×6; 3×10; 4×6;<br>4×10; 5×10; 6×12;<br>8×10; 10×10;<br>12×12 | 10×10; 15×7                  | 10×10; 15×7                                |                                       | 10×5×10;<br>15×5×15                          | 10×5×10;<br>15×5×15                          |                        | 3; 4; 5; 6, 8   |               |                     |  |  |

**EFEKTIVITA/ ABRASIVE EFFICIENCY:**

hrubé očištění (strong grinding / rough processing)

vyhlazování, leštění / konečná úprava (smoothing, polishing / finishing)